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Application Interrupted Uninterrupted Thermal Current Rating (Ith) 80A Intermittent Current Rating 30% Duty 145A 40% Duty 125A 50% Duty 115A 60% Duty 105A 70% Duty 95A Rated Fault Current Breaking Capacity ( $^{I}$ cn) 5ms Time Constant: (in accordance with UL583 $^{*}$ ) PC60 400A at 48V D.C PC60B 400A at 96V D.C Rated Fault Current Breaking Capacity ( $^{I}$ cn) Resistive Load: (in accordance with UL508\*) 120A at 60V D.C. PC60 120A at 96V D.C. PC60B Maximum Recommended Contact Voltages (Ue): PC60 48V D.C. 60V D.C. PC60B 96V D.C. 120V D.C. Typical Voltage Drop per pole across New Contacts at 80A <40mV Mechanical M.T.B.F >3 x 10<sup>6</sup> Coil Voltage Available (U<sub>S</sub>) (Rectifier board required for A.C.) From 6 to 130V D.C Coil Power Dissipation: 14 - 21 Watts Highly Intermittent Rated Types Intermittently Rated types 10 - 14 Watts 7 - 10 Watts Prolonged Rated Types Continuously Rated Types 5 - 7 Watts Maximum Pull-In Voltage (Coil at 20° C) Guideline: Highly Intermittent Rated types (Max 25% Duty Cycle)  $60\% U_{\rm S}$ Intermittently Rated types (Max 70% Duty Cycle) 60% U<sub>S</sub> Prolonged Operation (Max 90% Duty Cycle) 60% U<sub>S</sub> Continuously Rated Types (100% Duty Cycle) 66% U<sub>S</sub> Drop-Out Voltage Range 10 - 25% U<sub>s</sub> Typical Pull-In Time 15ms Typical Drop-Out Time (N/O Contacts to Open): Without Suppression 6ms With Diode Suppression 35ms With Diode and Resistor (Subject to resistance value) 8 - 20ms Typical Contact Bounce Period 3ms **Operating Ambient Temperature** 40°C to + 60°C Guideline Contactor Weight: PC60 190 gms With Auxiliary + 20 gms With Blowouts + 8 ams **Auxiliary Details Auxiliary Thermal Current Rating** 5A **Auxiliary Contact Switching Capabilitie** 5A at 24V D.C. 1A at 60V D.C 0.5A at 120V D.C. 0.25A at 240V D.C. **Advised Connection Sizes for Maximum Continuous Current** Circuit Board Tracks Rated suitable for Application Key: **▼** = Interrupted **△** = Uninterrupted Note: Where applicable values shown are at 20°C

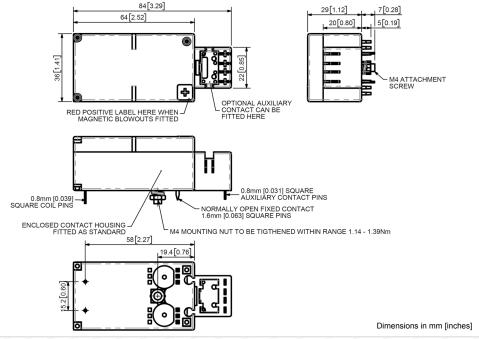
\* Please check our web site for product UL status

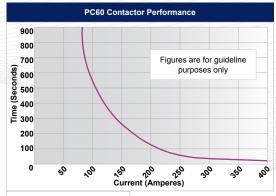
The PC60 is a miniature series single pole single throw contactor designed for printed circuit board mounting. Devised for both interrupted and uninterrupted loads, the PC60 is suitable for switching Resistive, Capacitive and Inductive loads. Typical applications include Telecommunication, UPS and other power conversion systems.

- Interrupted current opening and closing on load with frequent switching (results in increased contact resistance).
- Uninterrupted current no or infrequent load switching requirements (maintains a lower contact resistance).

The PC60 features single pole double breaking main contacts with silver alloy tips, which are weld resistant, hard wearing and have excellent conductivity. The PC60 can be secured to the printed circuit board by means of an M4 bolt. Note: The PC range now incorporates the mounting board option, previously assigned to the MB range (existing MB part numbers remain valid).







Curre	າງວິດ ຊ່ອງ ຊີວິດ ຊີວິດ ent (Amperes)	
Contact Performance Key:  Interrupted & Uninterrupted Current	Connection Diagram	
	PC60A	
	AUXILIARY CONTACT NO NC NC NO  +	
	j J	

500000			
Auxiliary Contacts	0	Α	
Auxiliary Contacts - V4	X		
Magnetic Blowouts†	0	В	
Magnetic Blowouts - High Powered <sup>†</sup>	X		
Armature Cap	X		
Mounting Base (see overleaf)	0		
Magnetic Latching <sup>†</sup> (Not fail safe)	0	M	
Closed Contact Housing <sup>‡</sup>	0		
Environmentally Protected IP66§	0	Р	
EE Type (Steel Shroud)	X		
Contacts			
Large Tips	X		
Textured Tips	X		
Silver Plating	X		
Washable	0	W	
Coil			
AC Rectifier Board (Fitted)	X		
Coil Suppression <sup>†</sup>	Х		
Flying Leads	X		
Manual Override Operation	X		
M4 Stud Terminals	X		
M5 Terminal Board	X		
Vacuum Impregnation	X		
<b>Key:</b> Optional ○ Standard • Not Available X			
† Connections become polarity sensitive			
<sup>‡</sup> Enclosed top cover standard when blowouts not fitted			

§ Not Suitable with Mounting Base

PC60 Available Options

Suffix

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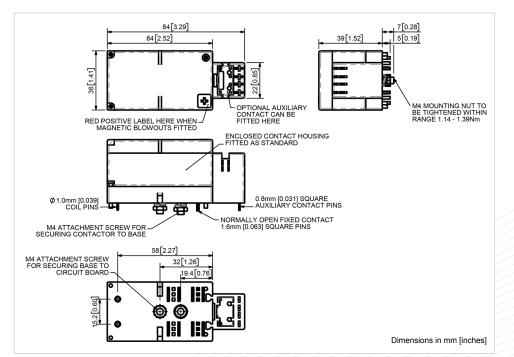
## **Mounting Boards**

All configurations of the PC60 can be supplied with an optional separate mounting base which can be soldered to the circuit board. After soldering and washing the printed circuit board, the PC contactor can be plugged into the base and secured by means of an M4 nut on the underside of the board. Removal for servicing or replacement is possible by removal of the nut and unplugging the PC contactor from the base.



PC60 Mounting Base

### **PC60** with Mounting Base Drawing



# Washable Contactors and Auxiliary Contacts (PC60AW)

Normally the auxiliary contacts are supplied already fitted to the contactor. However, if the printed circuit boards are to be washed after soldering, the auxiliary contact is supplied separately and the contactor is temporarily sealed with a rubber plug. After washing this is removed and the auxiliary contact can then be fitted.

PC60 showing Temporary Rubber Plug



**Note:** The PC60AW contactors (with or without optional mounting board) are not therefore fully protected against the environment to the same degree as the PC60P.



PC60 on Mounting Base

#### Installation

To accomodate the PC Contactors, printed circuit boards should be drilled in accordance with the mounting details opposite. Prior to soldering, the PC60 can be secured to the circuit board by means of a M4 bolt which protrudes from the underside of the contactor.

If the full current ratings of the contactors are to be utilised, circuit board tracks should have the appropriate thickness and width of copper. Conventional hand or wave soldering techniques can be used



PC60 with Mounting Base and PC60 on Printed Circuit Board

## **Mounting Detail**

